

Work Order ID 123387

December-05-14 9:41:14 AM

Sup Monday Dec 8
123387

Page 1

Item ID: D206-559-031

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bearpaw Wearplate

Stop

NS2

Start Date: 8/01/14

Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/07/14

Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D206-559

REV L

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and type labels per PPP D206-559-031 CHG 002

DAS

46

9-89

DAS

38

9-89

U 31 4.12.05

DEC 08 2014

Pick Kit

SP 14-125

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Quality Control

Memo

0.00

31

DAS

46

9-89

DAS

38

9-89

DEC 08 2014

120

Packaging

0.00

120

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-559-031 and DSI9430 Location: *024* PPP Rev: _____

120

DAS

DAS

46

9-89

DEC 08 2014

Work Order ID 123387

December-05-14 9:41:14 AM

123387

Page 2

Item ID: D206-559-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearpaw Wearplate

Stop *NS2*

Start Date: 8/01/14 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 8/07/14 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

14/12/8 20

MF
14-12-08

Picklist Print

December-05-14 9:41:13 AM

Page 1

Work Order ID: 123387

123387

Parent Item: D206-559-031

D206-559-031

Parent Item Name: Bearpaw Wearplate

Start Date: 8/01/14

Required Date: 8/07/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM
10.10.04 per DSI9527 EC verified by:DD

IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A		Purchased	No				Each	101.0000	2	24			
AN4-17A									**				
Bolt	DAS 46 9-89	DAS 38 9-89											DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST343				101					
					M129909			101					
AN4-20A		Purchased	No				Each	331.0000	24	24			
AN4-20A									**				
Bolt	DAS 46 9-89	DAS 38 9-89											DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				61					
				116419				61					
				ST343				270					
				m126193				1					
				m127290				19					
				m128429				250					
D3860-041		Manufactured	No				Each	8.0000	6	6			
D3860-041									**				
Wearplate	DAS 46 9-89	DAS 38 9-89											DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST602				8					
				95072				8					

DEC 9 2014

100

100

100

Picklist Print

December-05-14 9:41:14 AM

Page 2

Work Order ID: 123387

123387

Parent Item: D206-559-031

D206-559-031

Parent Item Name: Bearpaw Wearplate

Start Date: 8/01/14

Required Date: 8/07/14

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

Each

3,921.000

24

MS21042L4

Locknut

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST260a

1916

m130799

1916

ST273A

521

m129934

521

ST305

1472

111827

2

126275

1

m126015

12

m126275

32

m127255

63

m127376

9

m127813

735

m128300

69

m129472

49

m130922

500

DAS

28

9-89

DEC 05 2014

DAS

96

9-89

24

Picklist Print

December-05-14 9:41:14 AM

Work Order ID: 123387

123387

Parent Item: D206-559-031

D206-559-031

Parent Item Name: Bearpaw Wearplate

Start Date: 8/01/14

Required Date: 8/07/14

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0463J

Purchased

No

Each

6,645.000

24

DAS
28
9-89

NAS1149D0463.I

3

WASHER

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

DEC 05 2014

CA	459	
M129682	459	
ST260a	6074	
M129390	1591	
M130799	4483	
ST269	112	
16941	8	
M126221	20	
M127813	6	
M127904	16	
M128591	44	
M128995	18	

24x

DAS
06
06-11

REFERENCE ONLY

DEC 08 2014

DART AEROSPACE LTD.

DAS

46

9-89

DAS
38
9-89

D206-559

Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4C17A	BOLT
8	12	8	12	8	12		AN4C20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	16	12	16	AN4C21A	WASHER (OR AN960JD416) /
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
Date: 11.04.08

